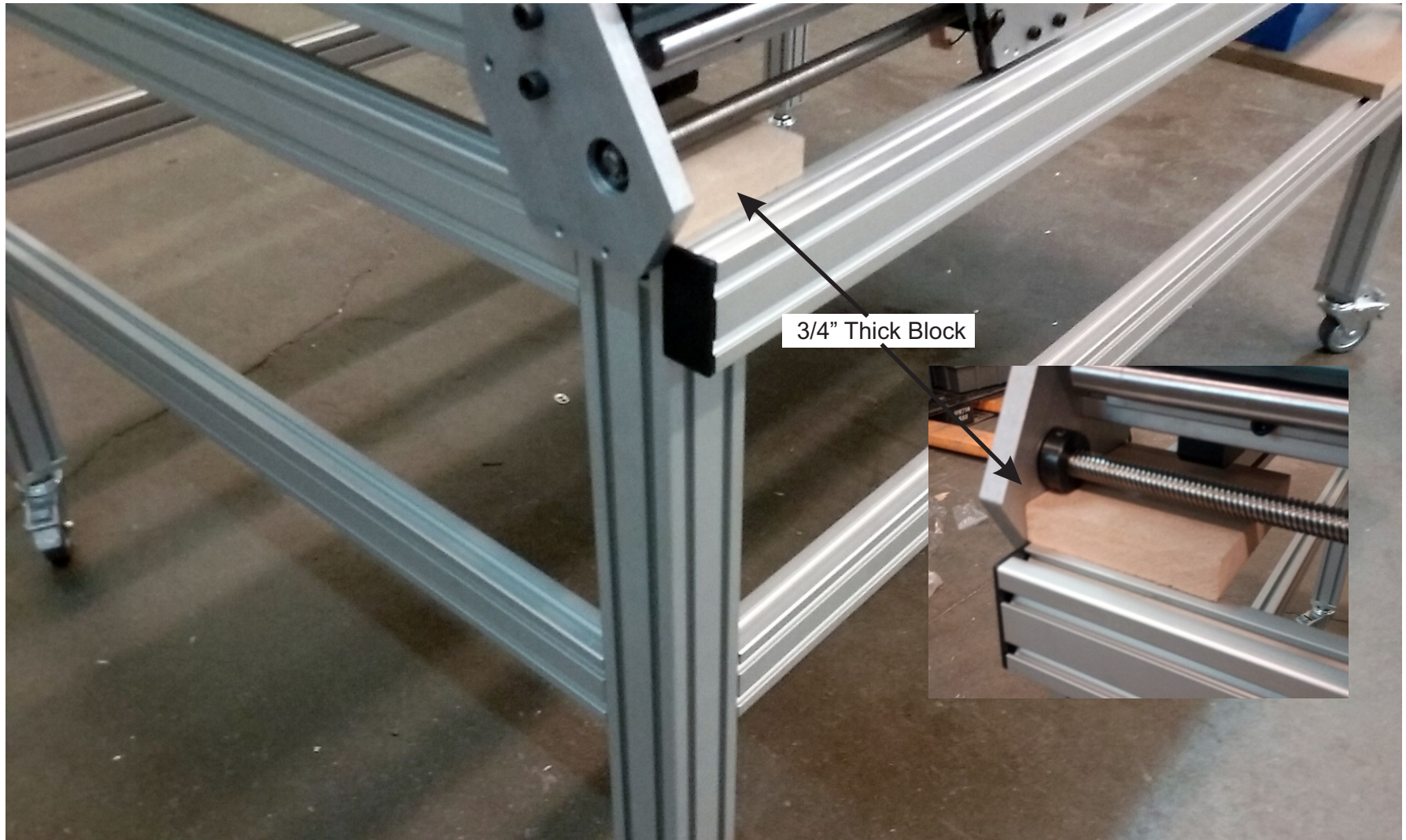


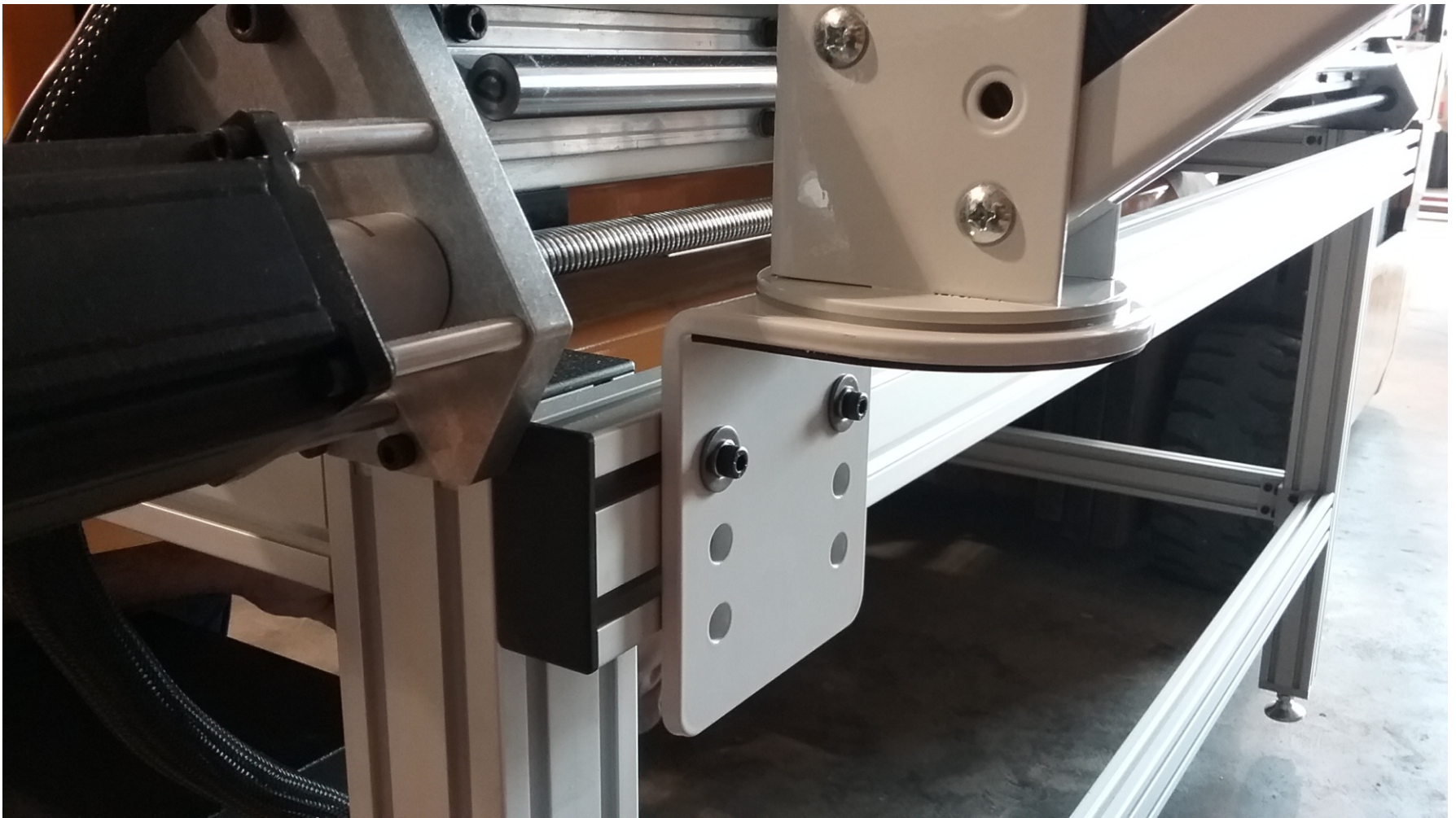
Extrusion Lengths (mm)

		COMET	ASTEROID	METEOR	NEBULA
A	4x Legs (6060)	692	692	692	692
B	Front/Back (3060)	704	987	704	987
C	Top Sides (3060)	832	832	1528	1528
D	Bottom Sides (3060)	718	718	1414	1414

All rails are mounted inside the legs flush to the outside, except for the C rails, which mount to the outside. The B rails are front/back of the machine. The upper rails should be flush with the top while the lower rails can be adjusted up and down as needed.



When you are ready to mount the machine to the machine frame, cut 3/4" thick blocks of wood to sit on top of leg while mounting the machine to the frame. The drive screw shaft collars will sit on top of the blocks and give you perfect spacing. Remove the blocks after assembly. Don't be afraid to loosen any of the frame brackets to get the holes and slots in the feet to line up - the frame doesn't need to be perfectly true.



If you also have the KVM arm, you can mount it to the frame as seen above.